

## Specification

### Used Rinser/Filler/Labeling-Bloc for Glass & PET # 30-23847

Make	KRONES
Type	Variojet 2.520-070-113 Sensometric VP-G 050-113/SV 10/SOV 10-S Prontomatic 720-12-6-4-180
Capacity	12.000 Bottles/h at 0,7l Glass-Bottle 10.000 Bottles /h at 1,0l Glass-Bottle 6.000 Bottles /h at 1,5l PET-Bottle
Formats	0,7l Glas-Bottle + 1,0l Glas-Bottle 1,5l PET-Bottle
Cap	Plastic screw + plastic press-on cap
Label	Body, back, neck and neck band
Year	1999
Batch	Standard
Running direction	L-R
Products	Raspberry- and diverse fruit syrup – Filling temperature 25°C Special-Hesperides-vinegar - Filling temperature 25°C
<u>Rinser</u>	KRONES Variojet 2.520-070-113 3-channel-rinser with electrical valve control unit Pressure controller in stainless steel (V2A) Controlled 2-channel-nozzles for steam with rigid pipe system Rinsmedia: steam, sterile water, air
<u>Filler</u>	KRONES Sensometric VP-G 050-113/SV 10/SOV 10-S Seals EPDM, product- and gas contacting parts in stainless steel (V2A) Manifold in V4A
Additional Equipment	Height adjustment system filler top part motorized Splinter or exterior spraying-system, manually controlled Automatical ring bowl spraying system Sterile air filter without steam sterilization unit CIP shut-off valves, butterfly valves made Neumo
Capper 1	Alcoa PP 10 / 360 (SV 360-10-113) 28mm Plastic screw cap, two-piece
Capper 2	Height adjustment motorized, thread spraying system Alcoa K 10/ 360 (SOV 360-10-113) Plastic-press-on cap
<u>Labeller</u>	Height adjustment system motorized KRONES Prontomatic 720-12-6-4-180 2x cold glue labelling stations 6-4-180 (N19), angle batch Container infeed worm transfer (1 transfer worm) Inclusive Datierung Laser (waagrecht, einzelig)
Machine Safety	Full guarding for Bloc-design with lift-doors
Electrical Data's	240/400 V - 50 Hz
Control Unit	Siemens S7-300 (Main-Machine) Siemens S5 115 U (Conveyors)
Availability	August 2023



