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**Pelmar Engineering Germany GmbH**

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## **TECHNICAL SPECIFICATION**

### **Item 104XXG0038**

#### **Rollerhead Calenderline**

**Main line usage: Innerliner + rubber sheets**

**Manufacturer:** Berstorff  
**Year of Manufacture:** 1982

#### **Extruder**

**Screw:**  $\varnothing$  200 mm x 18D  
**Type:** CFE Pin type  
**Capacity:** 1300 – 2700 kg/h  
**Gearbox:** SDA 660SO  
**Motor:** 300 kw, 1500 rpm  
**TCU:** 5 zone TCU (only Valves)  
**Straining unit:** available (between Extruder and Head)

#### **Rollerhead Calender**

**Roll size:**  $\varnothing$  400 x 1200 mm  
**Hydraulic:** Available  
**Gearbox:** Available  
**Motor:** Type GV225.4V, Max. 460V, 1500 rpm  
**TCU:** Available (only Valves)

#### **In addition is available:**

- Feeding conveyor with metal detector and Cutter
- Control cabinet, E-Panels
- Preheating station for Calender shells #1 & #2
- 2 new spare shells
- Hydraulic Power Pack





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