

Specification

Used Filling Line for non-returnable PET-bottles # 10-24099

Make	KRONES, LMF, O+H, Alcoa, Gassner, Videojet Dimac, Comac, Robopac
Capacity	12.000 bottles/h
Bottle size	1,5l PET-bottle
Neck finish	PCO 28 -1810
Filling product	carbonated soft drinks, water
Packing	3x2 film only
Pallet	Euro pallet 1200 x 800 mm
Control Unit	Siemens S7 300
Network	TN-S 230/400 V – 50 Hz
Availability	promptly

MACHINES:

Blowmoulding Machine	KRONES Contiform 310 10 blowing station, AirWizard Pro Year 2014 Incl. Cooling unit MTA, preform tipper Kosme, preform feeding system Contifeed
High-Pressure Compressor	LMF VC1350-B 1350 m ³ /h, Discharge pressure 42 bar Year 2002
Mixer	O+H Intermix C25 Year 1990, 2 components dmt dosing unit Burdomat IIG Brix-meter, CO2-meter, ACM pneumatic valves
Rinser-Filler-Labeller-Bloc	<u>KRONES Variojet 2160-60-113</u> 2-channel execution, Neckhandling Roof Table

KRONES Sensometric VP-I-PET 080-SV10-113

Electronic filling system
Nitrogen injector
Product- and gas-contacting part in stainless steel
Manual splinter washout system
Hot-water flushing system
Neck handling
Roof Table
CIP-shut-off butterfly valves APV
Alcoa Screw Capper
Thread spraying system

KRONES Canmatic-Combi 960-16-6-4-180

Pre-cut paper labels for wrap-around labelling with hotmelt (Robatec unit)
Turnstile controlled bottle table
Cold glue labelling station (disengage able)
Year 2002

Cap conveyor

Gassner gravity feed with 5 storage locations
Year 2002

Coding device

Videojet 1650
Laser coding on label

Packing machine

Dimac Star F45 – one lane
Year 2006
2 film mandrels for printed and unprinted foil
Shrinking tunnel with 2 blowing units

Handle applicator

Comac H55/1
Year 2006
One lane, handles from a reel

Palletizer

Krones Robot 3A
Year 2004
External turning unit, grouping station with layer pusher
Shutter gripper system, layer pad inserter with layer pad magazines

Pallet wrapper

Robopac Helix HS 40
Year 2008
4-column machine with rotation arm
Hold-down punch, Pallet lifting unit
Safety fence with light curtain and muting
Control cabinet with operating panel

Inclusive air-, bottle-, pack and pallet conveyor in a compact layout solution











