

TECHNICAL SPECIFICATION

Main ram dia.	:	6 x 80mm
Main ram stroke	:	400mm
Working pressure	:	348 kgs/cm ²
Thrust	:	105-tonnes
Daylight between platens	:	3 x 125mm nom.
Table size	:	3000 x 1350mm
Unit load on table face	:	2.8 kgs f/cm ² (All 6 rams pressurised)
Working height to bottom Platen	:	990mm
Press unit overall sizes:-		
Width	:	3530mm
Depth	:	1510mm
Height	:	2000mm
Unit weight	:	5-tons approx.

1 BAR = 14.5 PSI OR 14.22 KGS/CM²