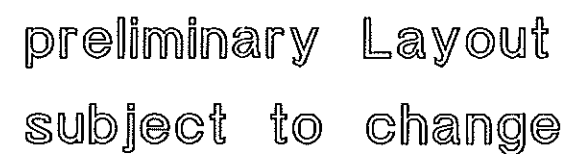
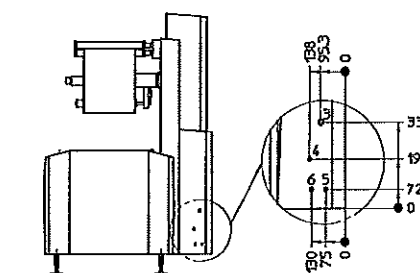


Approval	
Name:	
Company:	
	Date and signature



Die sets		Connection	Connection value	Tubes to be used
Die set 1	300-2.2	1 Electricity	400V 50Hz 3 phases + N + earth	
Die set 2	300-2.1	2 Vacuum	Sealing 2', Forming 1 1/2'	NW Ø60mm / Ø45mm
Die set 3	-	3 Compressed air	1/2' 6-8 bar	NW Ø19mm
Die set 4	-	4 Gas	1/2' 6,5-8 bar	NW Ø13mm
Die set 5	-	5 Water outfeed	1/4'	NW Ø10mm
Die set 6	-	6 Water infeed	1/4' 2-4 bar	NW Ø10mm

[illegible]